



MINIMAL

Exploration of heat management concepts for a hydrogen fuelled mid-range commercial aviation engine

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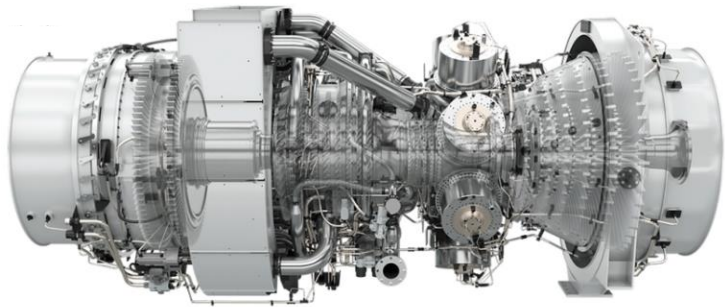
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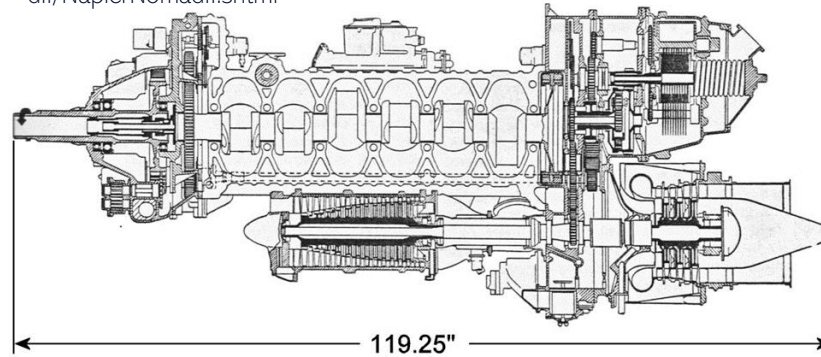
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Thermal Management – Background



<https://www.enginehistory.org/Piston/Napier/NapierNomadII/NapierNomadII.shtml>



Intercooling / Recuperation

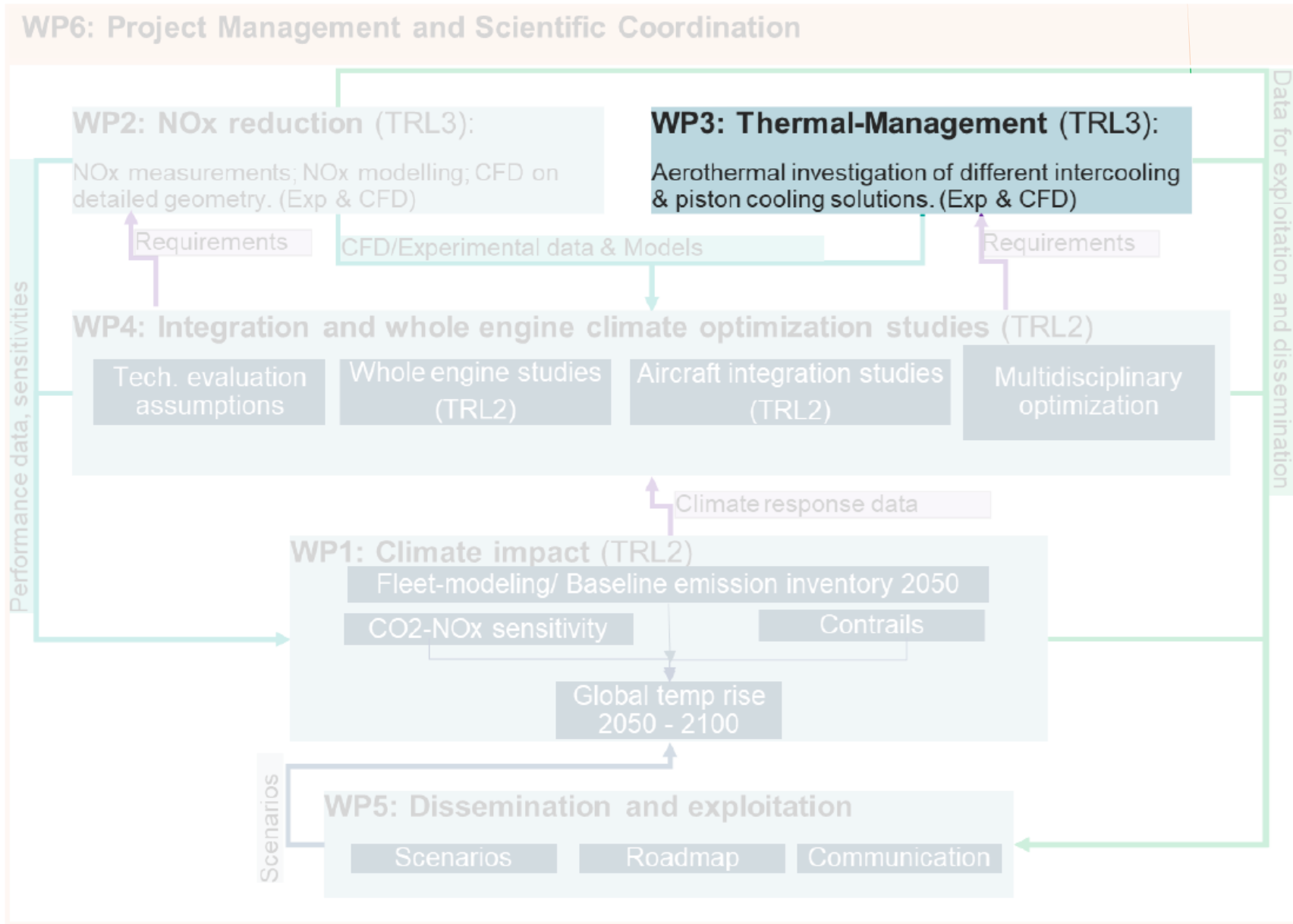
- Huge cycle benefits
- Smaller Core
- Large and heavy HX

Piston Topping

- Cycle Benefits, OPR
- Complexity
- Large and heavy piston systems

Liquid Hydrogen

- Huge, cold heat sink
- Keeps enthalpy in the system
- ~10% of lower heating value





Thermal Management of Hydrogen

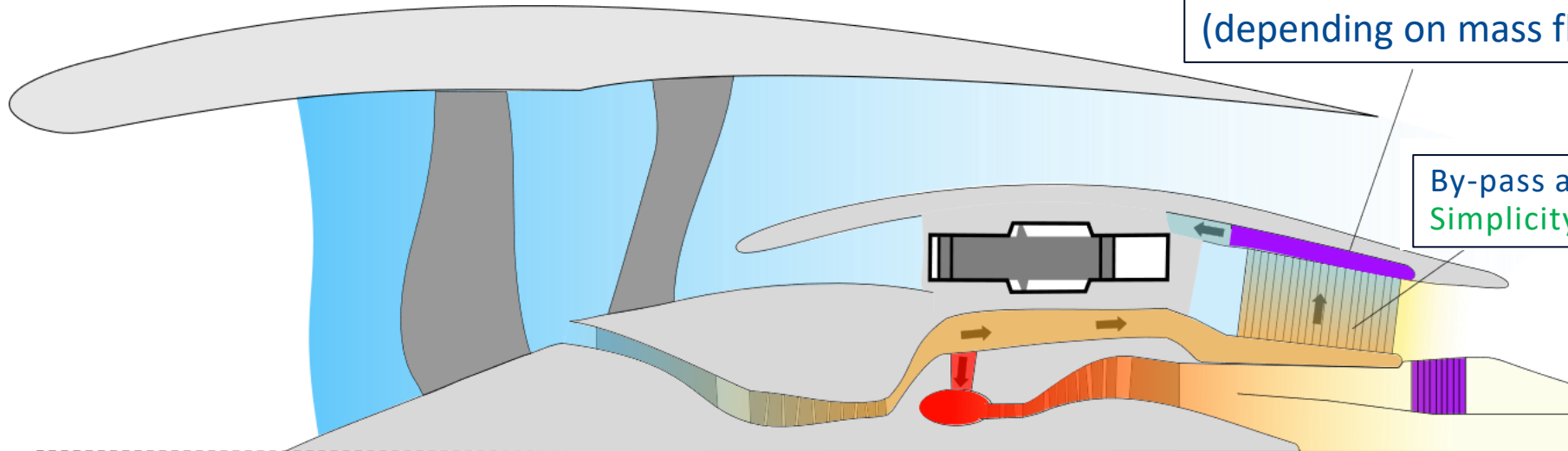
Mature, Down-select & Optimise thermal management solutions

Objectives

- Define thermal management requirements and specifications (T3.1, T3.3).
- Develop conceptual design tools for heat management components (T3.1).
- Mature LH2 enhanced intercooling concept to TRL 3 (T3.2).
- Down-select and optimize compact high performance thermal management solutions tailored for the specifications of the candidate CCE concepts (T3.3).



Intercooling - Form Factor



Using fuel as thermal sink, single loop:
Simplicity, low weight, thermal authority
(depending on mass flow constraints), **risk**

By-pass air as thermal sink, single loop
Simplicity, low risk, thermal authority, **weight**

One of many concept of location of HX in the core

Using Both
Safety, thermal authority, comprehensiveness, more flexible, possible redundancy and risk containment, **complexity, weight, cost, failure modes**

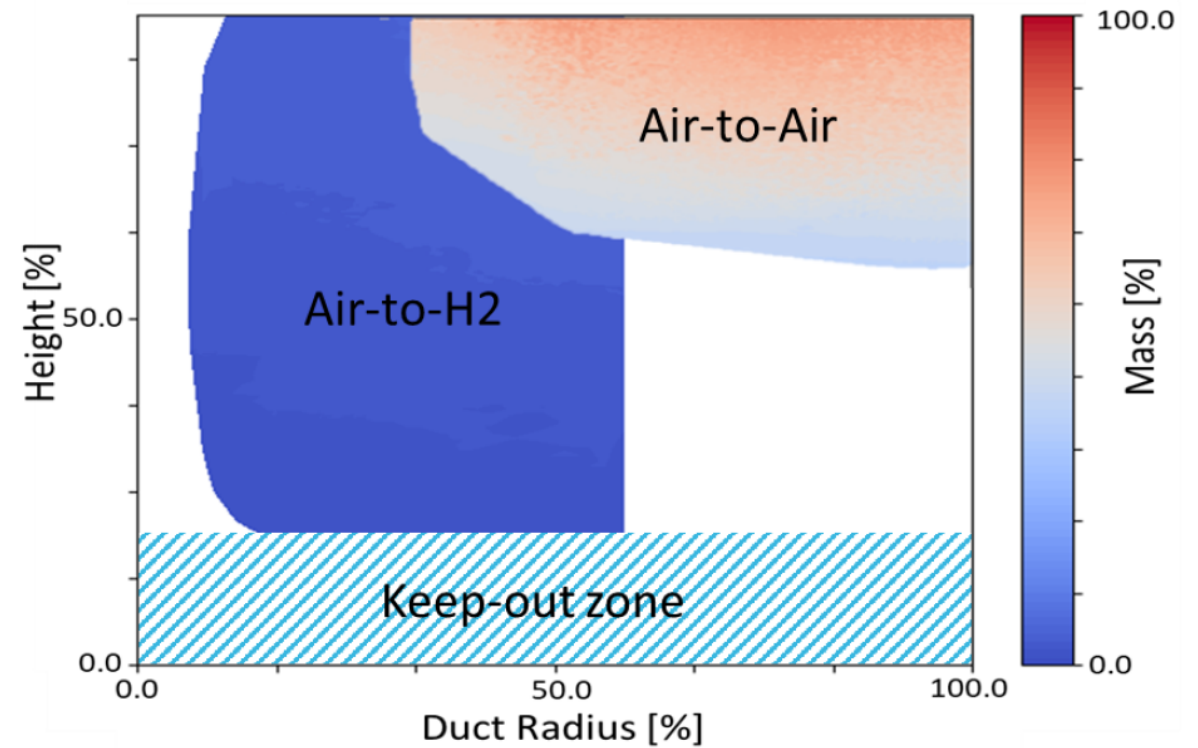


Intercooling - Design tool

- Creating feasible HX configuration maps
- Reaction Engines: ATOM: In-house design tool

Example:

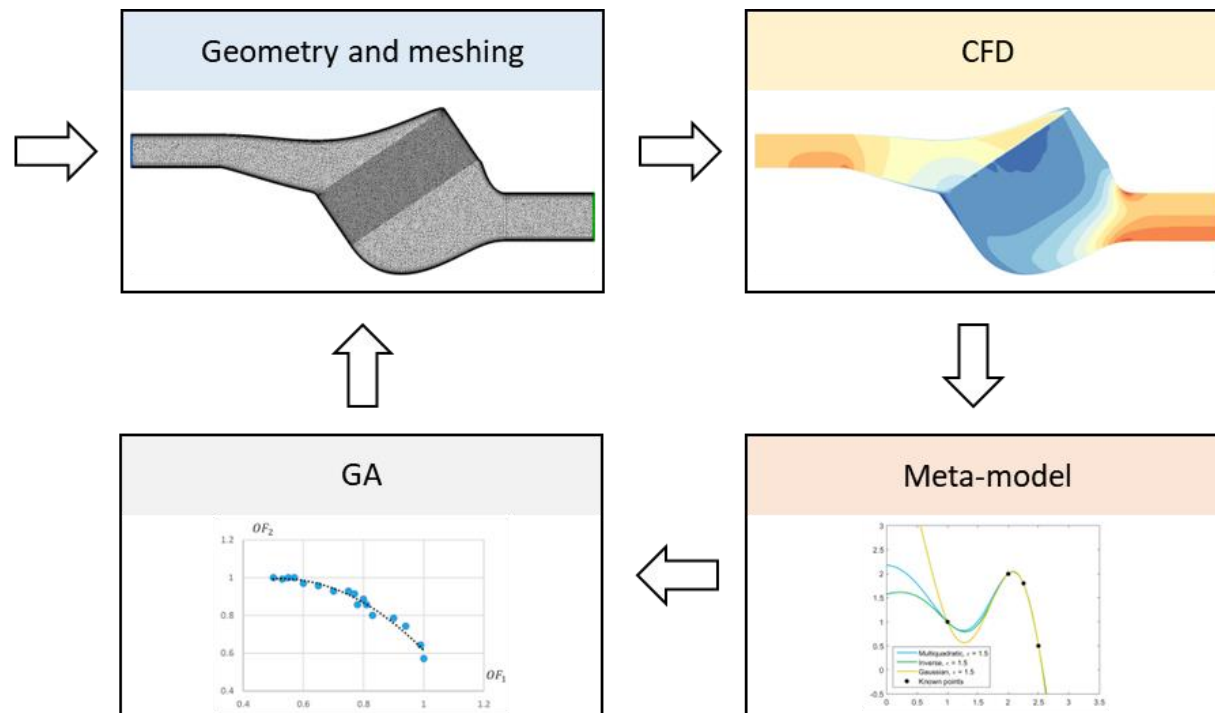
- Low aspect ratio, involute spiral, high DP tubes configuration
- Other types HX - Turning HX (CTH)



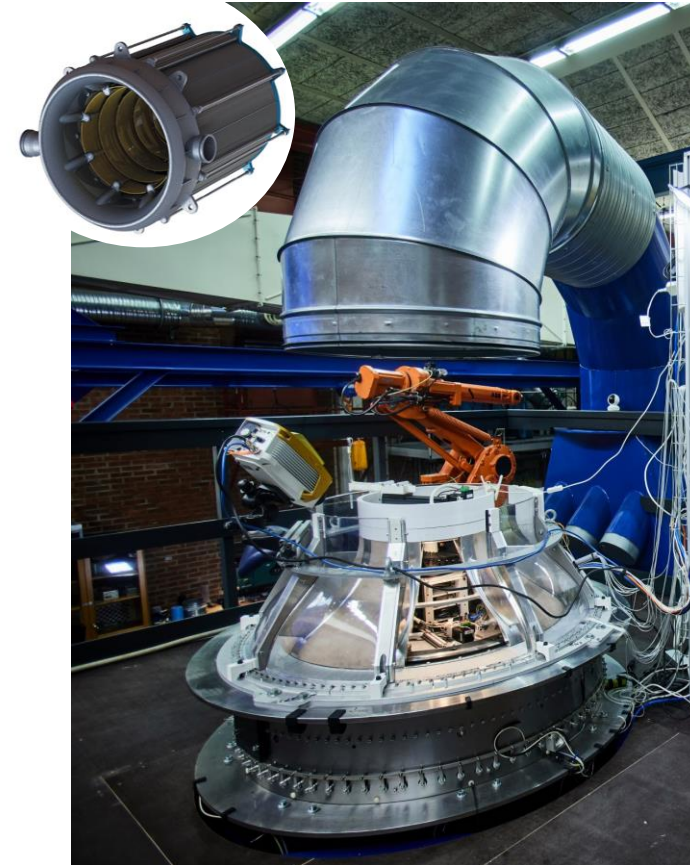


Maturing Intercooling Concepts

- Intercooling integration
- Detailed CFD studies



- Experimental Verification TRL3

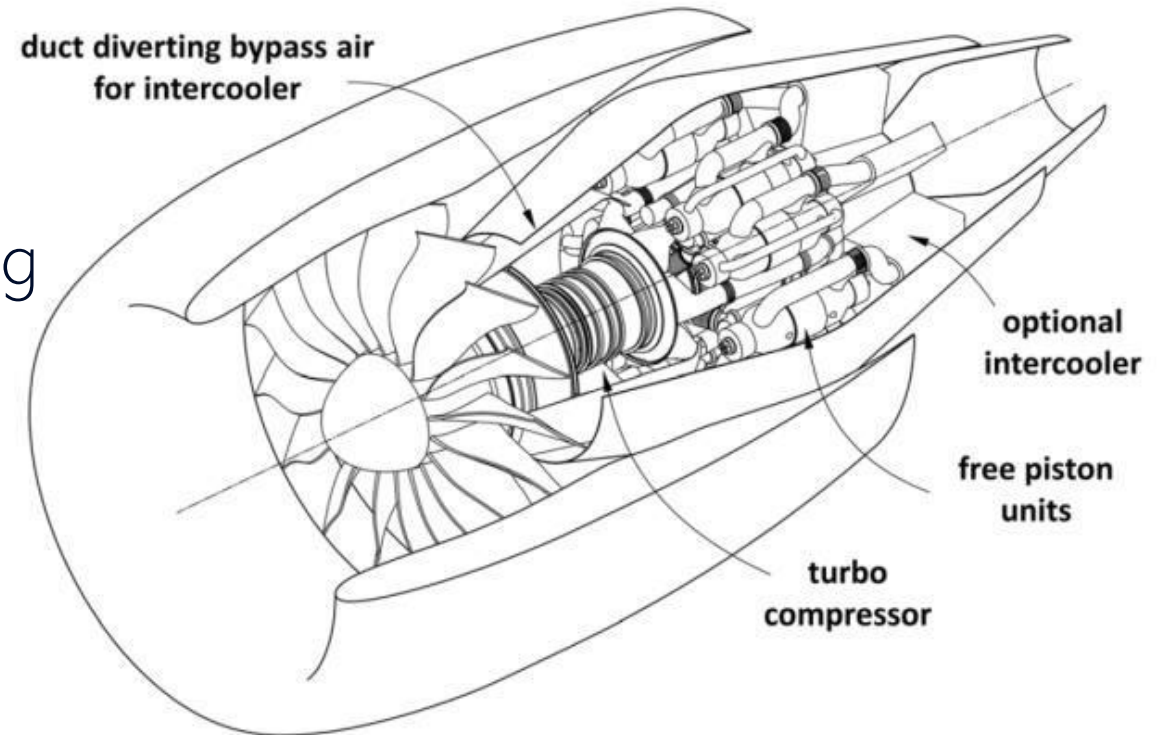


- 2.5 Stage Compressor
- Large-scale
- Stable Operation;
- Aerothermal Investigation;
- Designed for heat-management integration studies;



CCE components - Thermal Management

- Novel piston configuration
- Cooling requirements
- Similar approach as for intercooling
- [COCO 0D-1D model] →
Surrogate Models →
CFD →
Experiments - TRL3.



Kaiser, S., Schmitz, O., and Klingels, H. (January 13, 2021). "Aero Engine Concepts Beyond 2030: Part 2—The Free-Piston Composite Cycle Engine." ASME. *J. Eng. Gas Turbines Power*. February 2021; 143(2): 021002. <https://doi.org/10.1115/1.4048993>



Additional Thermal Management

Additionally, heat management concepts having a direct impact on non-CO₂ emissions such as intercooling with LH₂ will be matured to TRL 3. The selection of technologies includes:

- The direct use of core air for cooling and lubrication.
- The use of cryo-cooling concepts for LH₂ heat-management
- Phase-change cooling concepts, such as hybrid nucleate boiling



Final Remarks

WP in conceptual stage:

- Various intercooling strategies have been identified and a modelling tool capable of performing optimisations has been developed.
- Air-to-Air HX potentially capable of delivering the desired cooling at the cost of mass and volume; an Air-to-H₂ HX offers mass and volume saving opportunities but with potential thermal authority limitations depending on the cycle characteristics, eg: H₂ mass flow.
- An additional fluid might be required to mitigate the H₂ related risks.
- Mixed solution might provide a suitable solution but a more complex system



Thank you !

Presenter: Isak Jonsson
Organisation : Chalmers



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